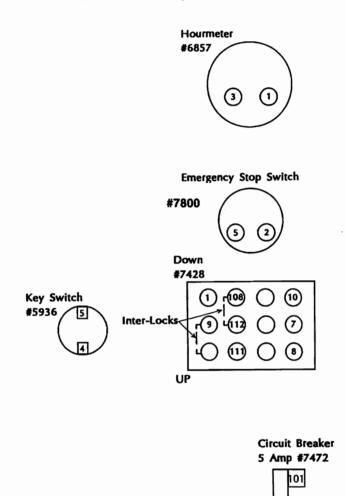
Figure 2A - Lower Control Panel Wiring

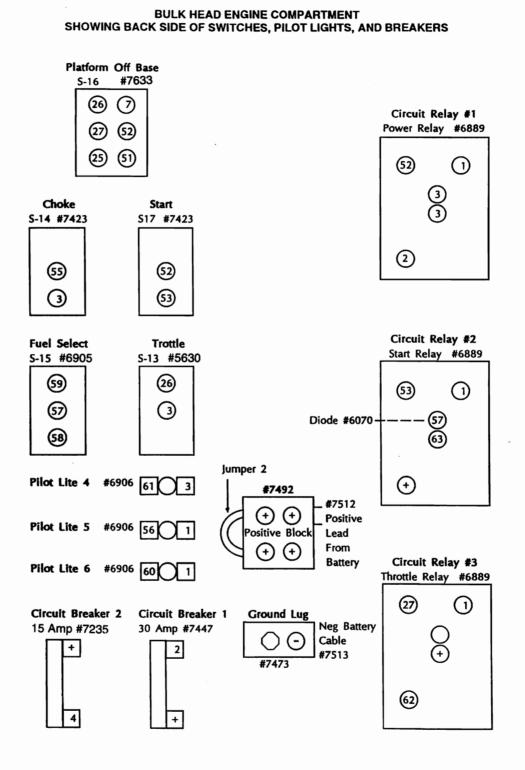


BULK HEAD MANIFOLD COMPARTMENT SHOWING BACK SIDE OF SWITCHES, BREAKER, AND HOURMETER

Harness #7490 Hydraulic Control Panel Viewed From Back Of Switches, Breaker, and Hourmeter 3

m

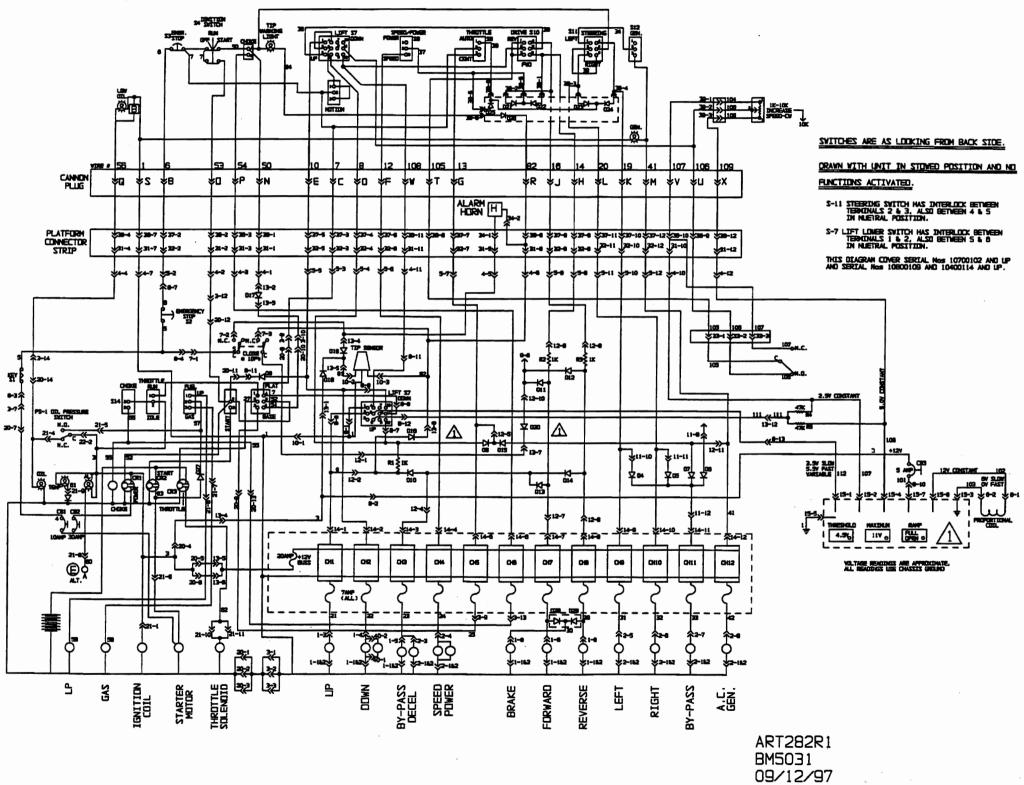
Figure 2B - Engine Control Panel Wiring



Part No. 8983

Figure 2C

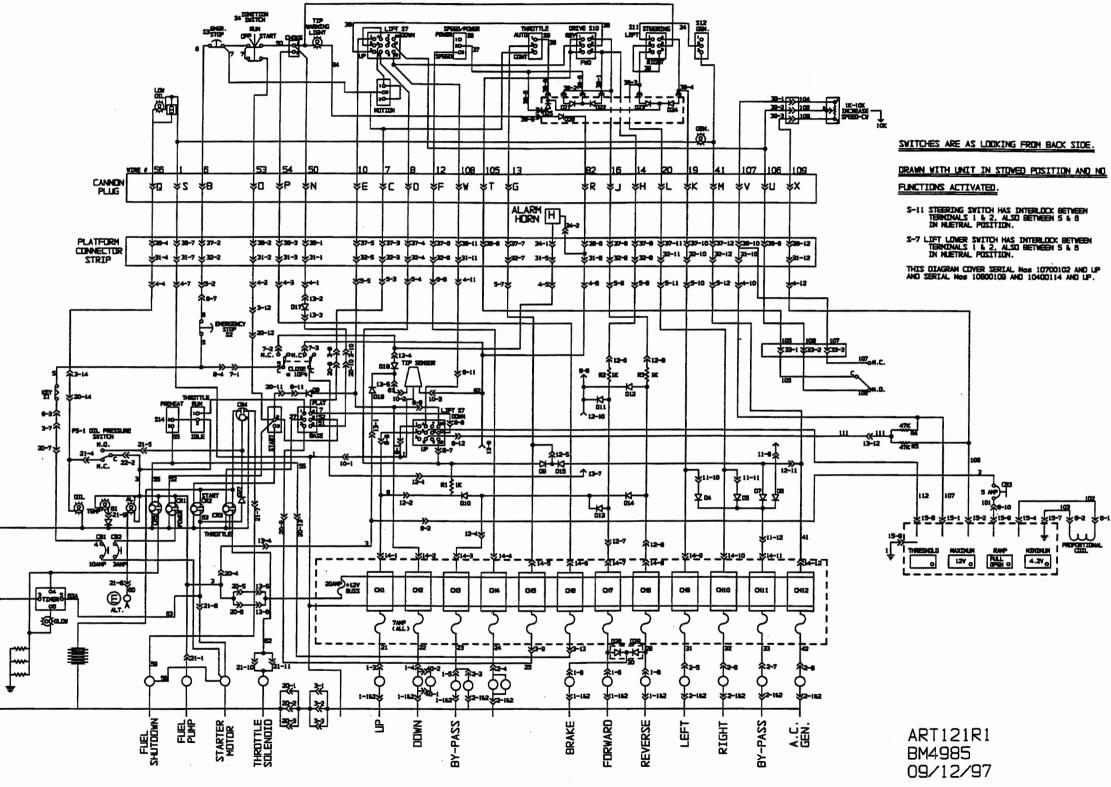
DUAL FUEL ELECTRICAL WIRING DIAGRAM WITH MOTION SWITCH QUADREX MODELS 25RT & 33RT



(TEC)

Figure 2D

DIESEL ELECTRICAL WIRING DIAGRAM WITH MOTION SWITCH QUADREX MODELS 25RT & 33RT

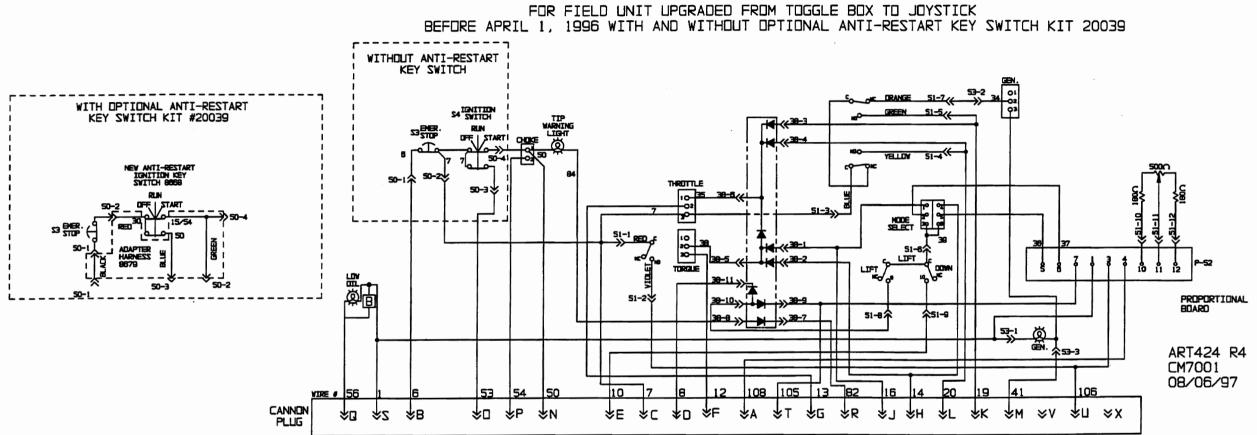


Part No. 8983

Figure 2E

DUAL FUEL ELECTRICAL WIRING DIAGRAM FOR JOYSTICK

QUADREX MODELS 25RT & 33RT



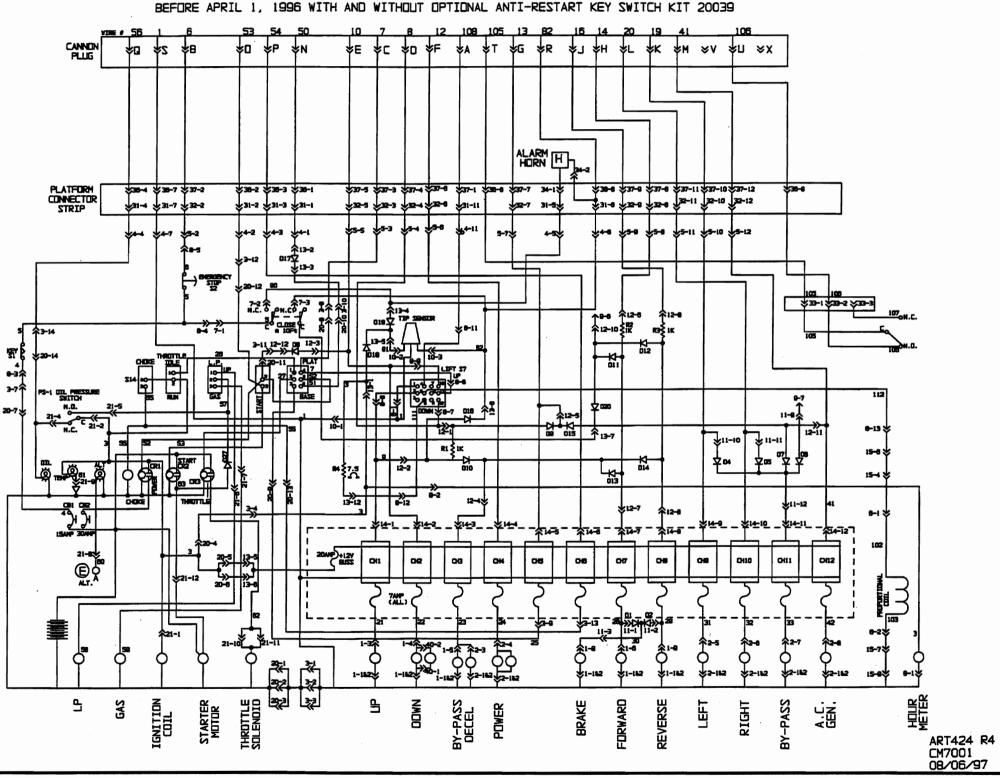
.



Figure 2F

DUAL FUEL ELECTRICAL WIRING DIAGRAM FOR JOYSTICK

QUADREX MODELS 25RT & 33RT



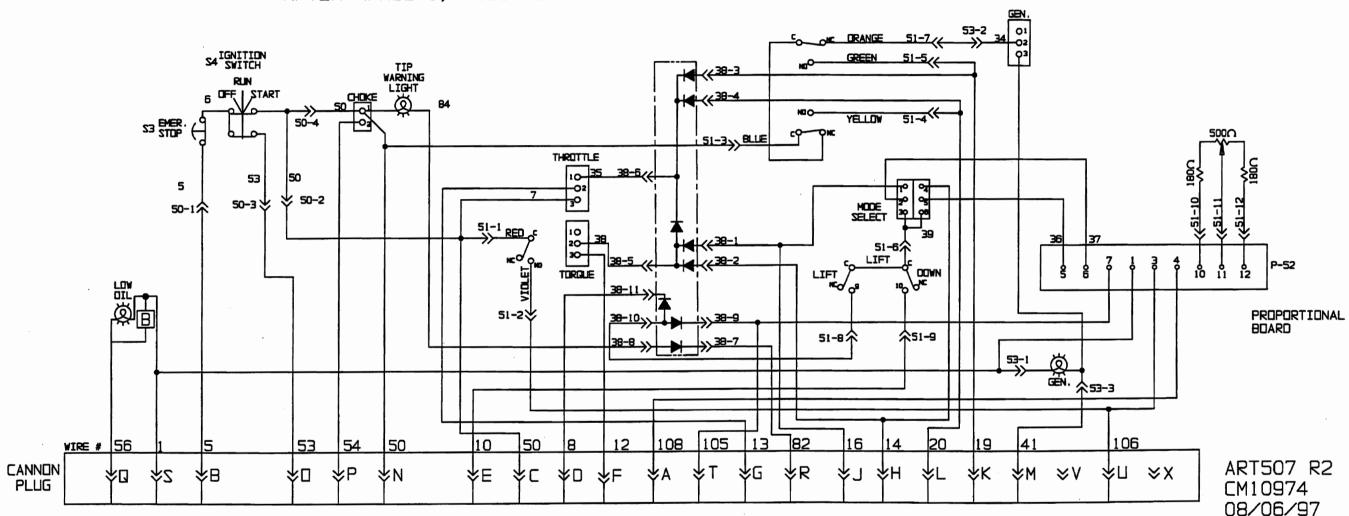
FOR FIELD UNIT UPGRADED FROM TOGGLE BOX TO JOYSTICK BEFORE APRIL 1, 1996 WITH AND WITHOUT OPTIONAL ANTI-RESTART KEY SWITCH KIT 20039

Part No. 8983

Figure 2G

DUAL FUEL ELECTRICAL WIRING DIAGRAM FOR JOYSTICK QUADREX MODELS 25RT & 33RT

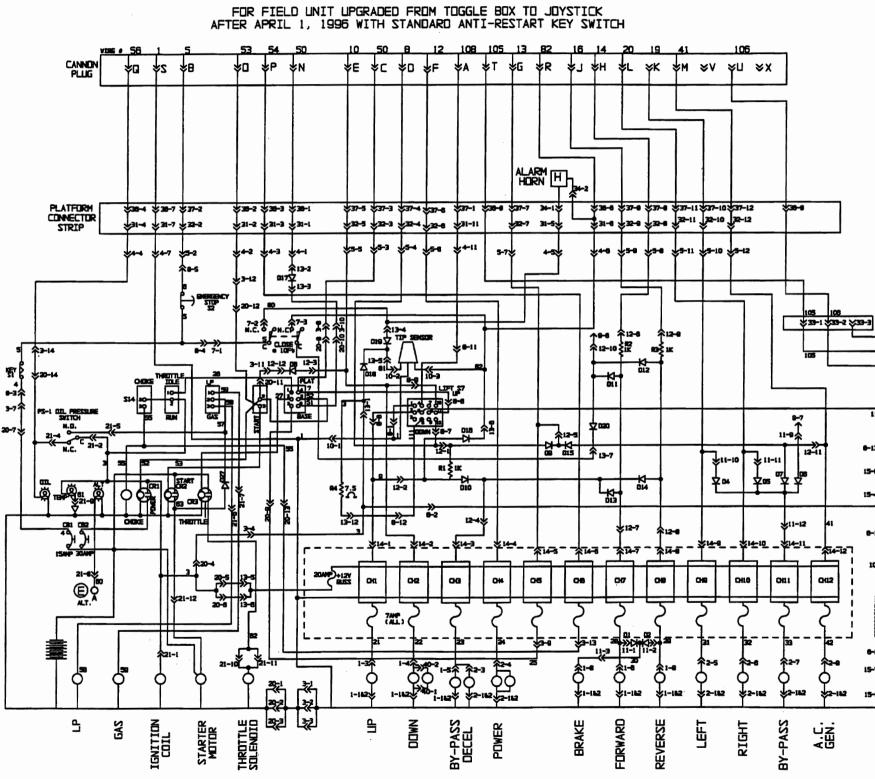
FOR FIELD UNIT UPGRADED FROM TOGGLE BOX TO JOYSTICK AFTER APRIL 1, 1996 WITH STANDARD ANTI-RESTART KEY SWITCH



(TEC)

Figure 2H

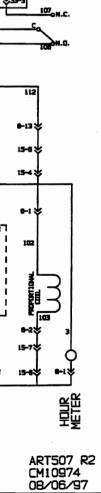
DUAL FUEL ELECTRICAL WIRING DIAGRAM FOR JOYSTICK QUADREX MODELS 25RT & 33RT

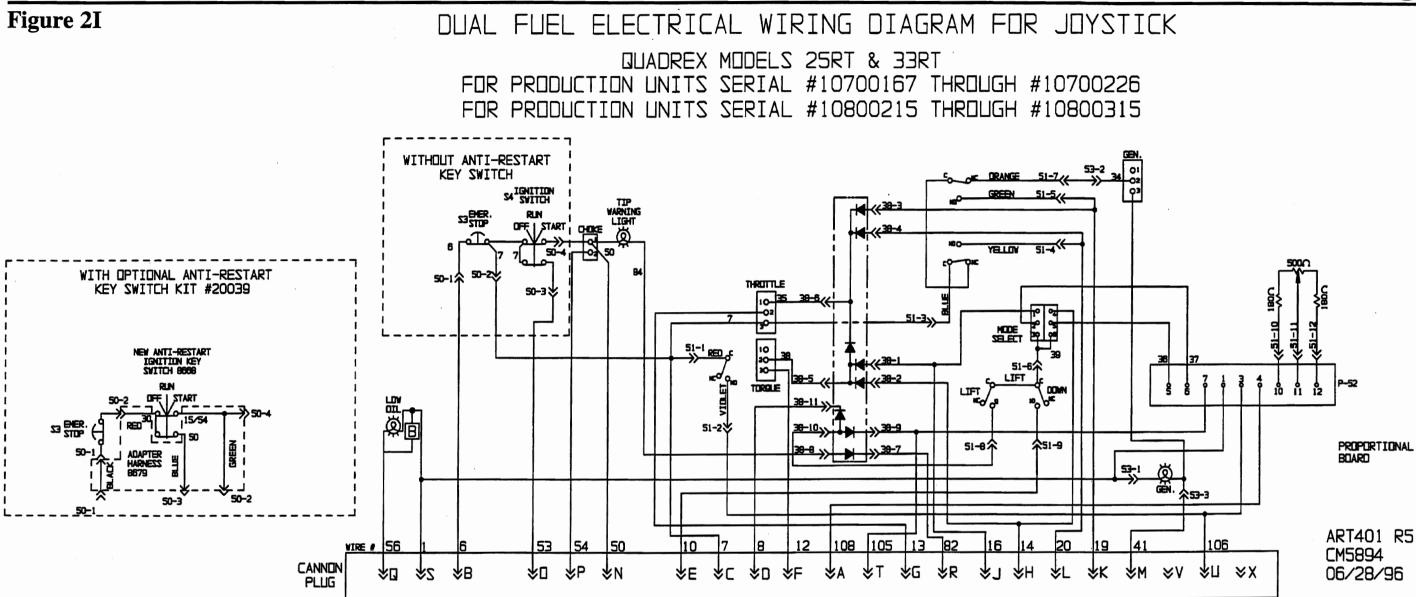


Part No. 8983

Quadrex 25RT & 33RT









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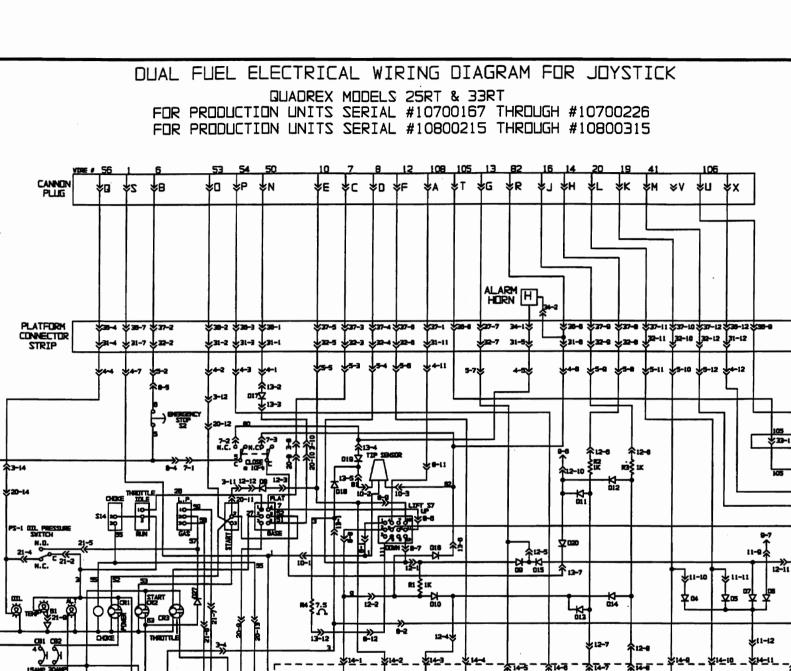
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Figure 2J



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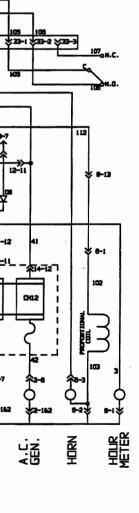
BY-PASS



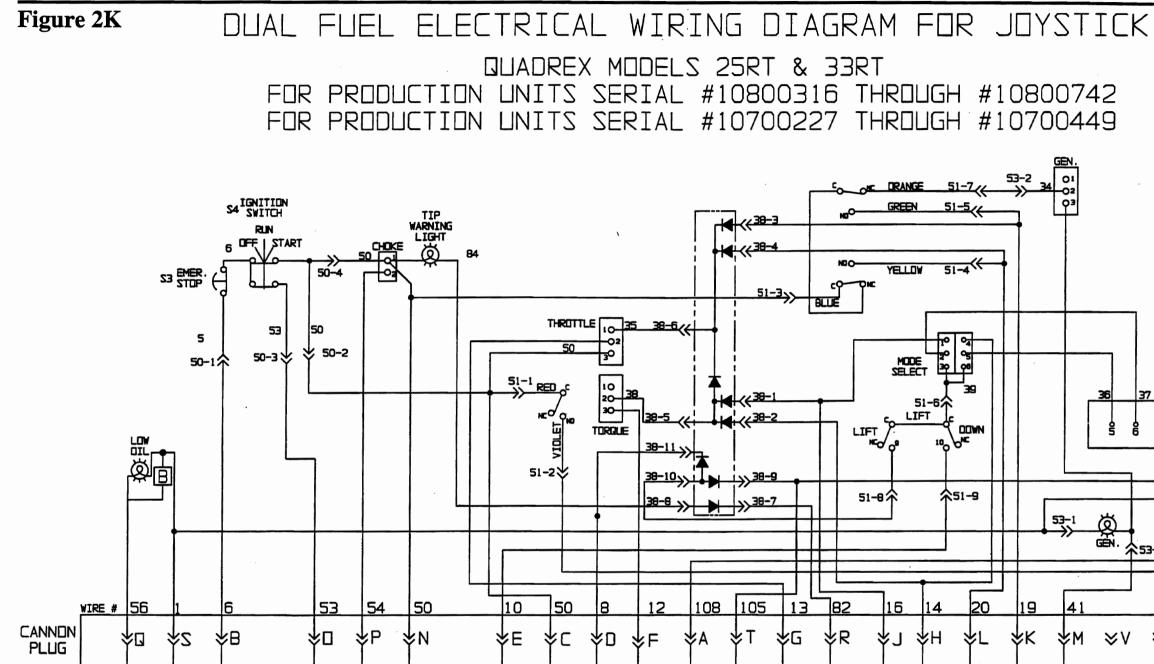
Quadrex 25RT & 33RT

PDWER





ART401 R5 CM5894 06/28/96





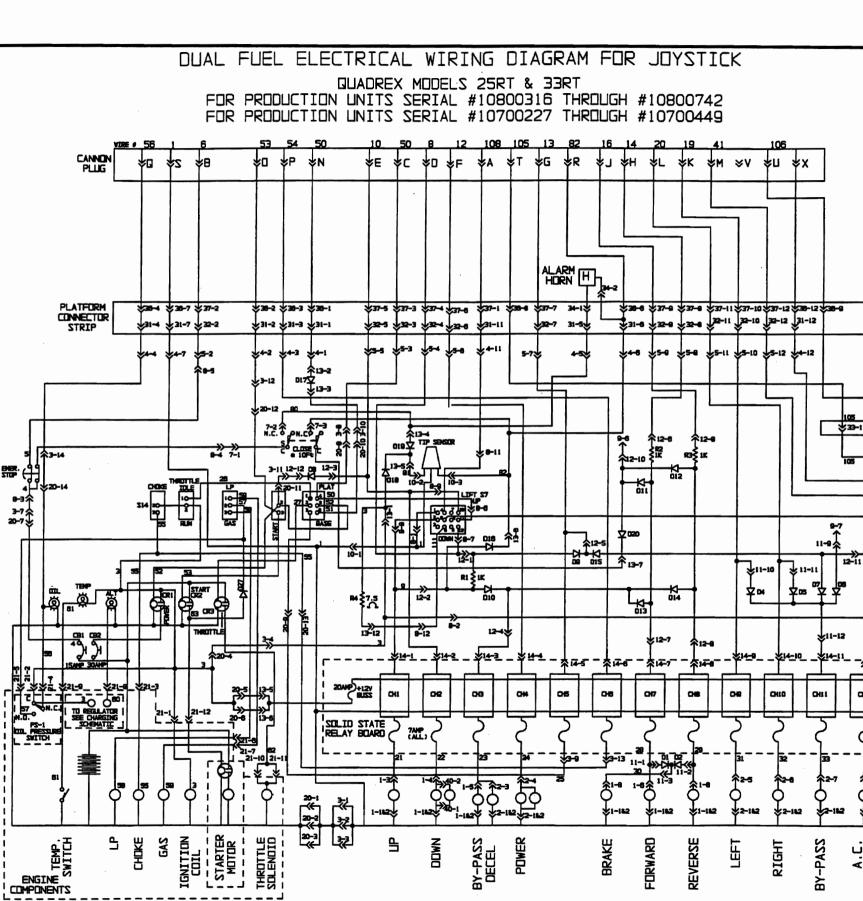
01 02 Q٦ 500<u>0</u> 51-12 15≯ ū **-52** io ii **12** PROPORTIONAL BOARD **53-**1 \$53-3 106 41 ART505 R3 CM10972 ₩₩ ¥٧ ₩Ц ¥Χ 03/06/98

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Figure 2L



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NMDD

Part No. 8983

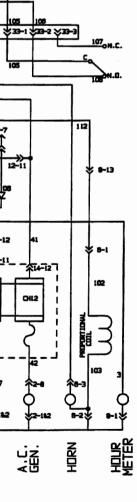
POWER

BRAKE

FORWARD

REVERSE

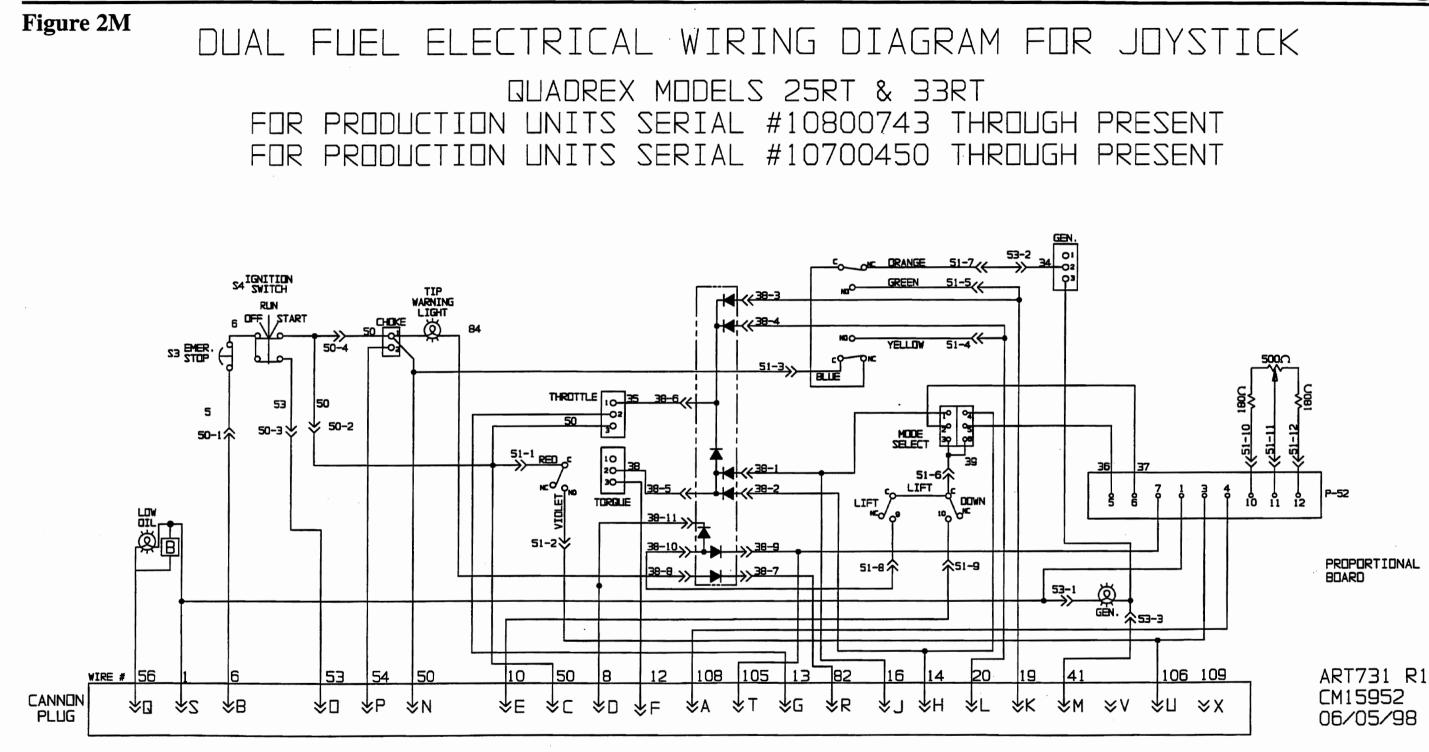




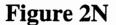
BY-PASS

LEFT

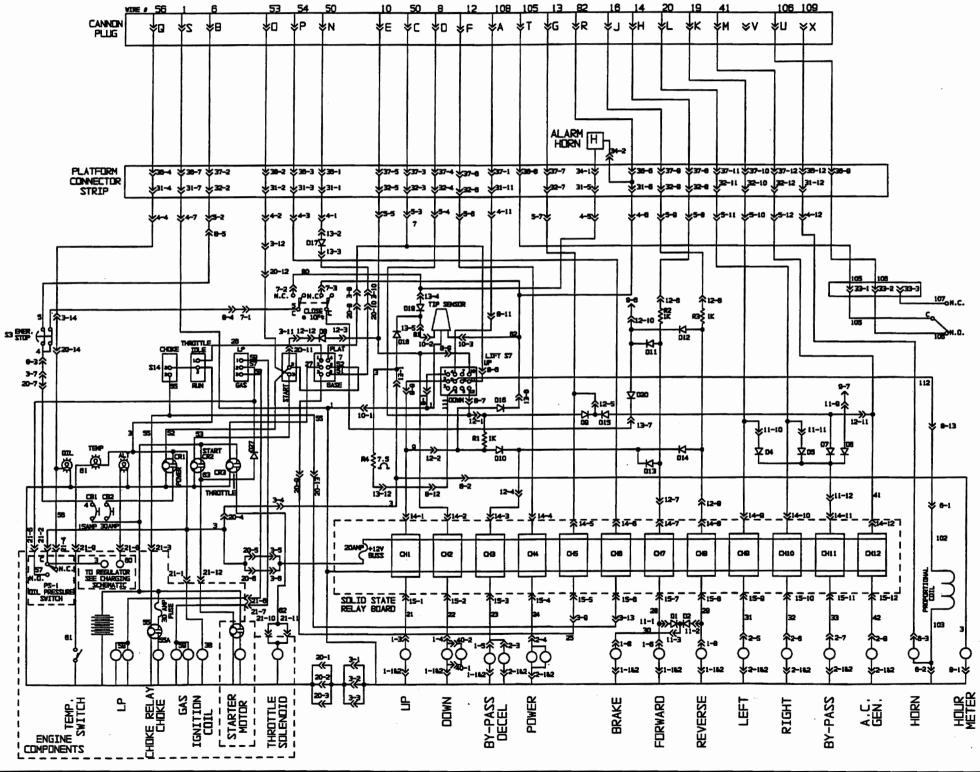
RIGHT







DUAL FUEL ELECTRICAL WIRING DIAGRAM FOR JOYSTICK QUADREX MODELS 25RT & 33RT FOR PRODUCTION UNITS SERIAL #10800743 THROUGH PRESENT FOR PRODUCTION UNITS SERIAL #10700450 THROUGH PRESENT



Part No. 8983

Quadrex 25RT & 33RT

(mec)

FOR FIELD UNIT UPGRADED FROM TOGGLE BOX TO JOYSTICK

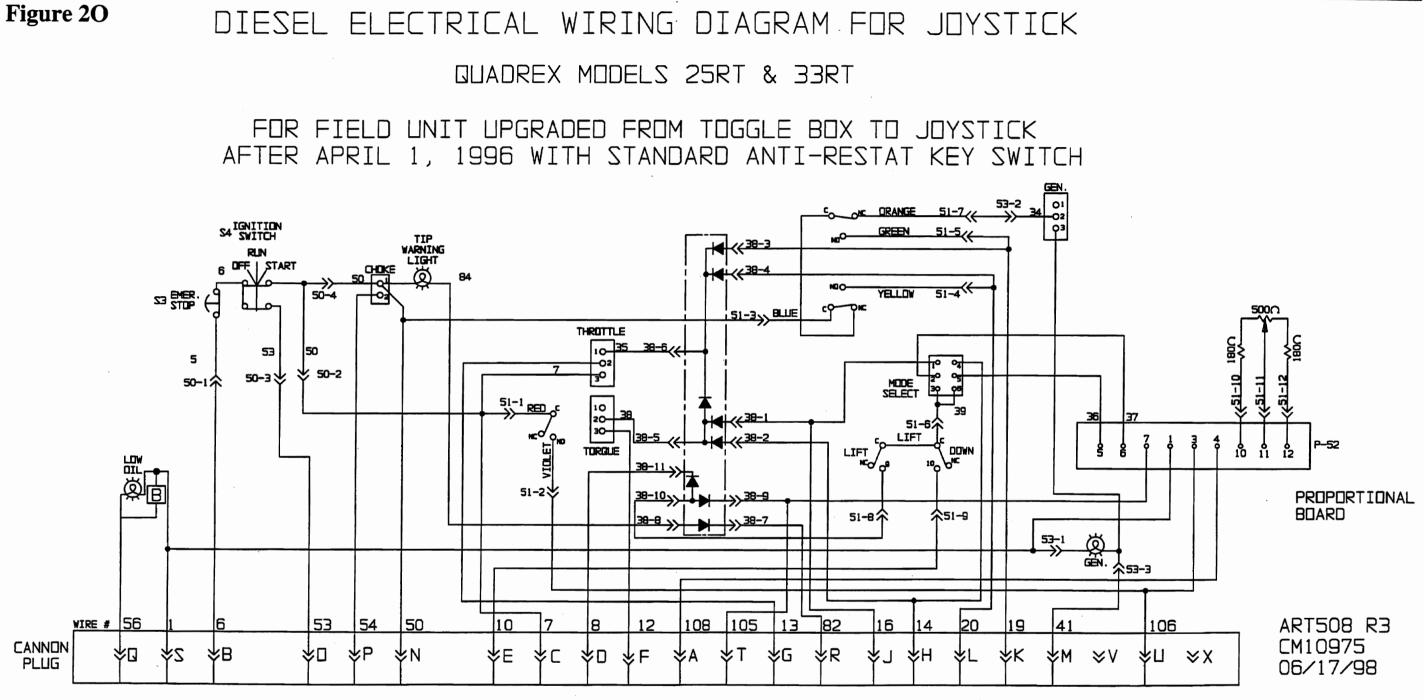


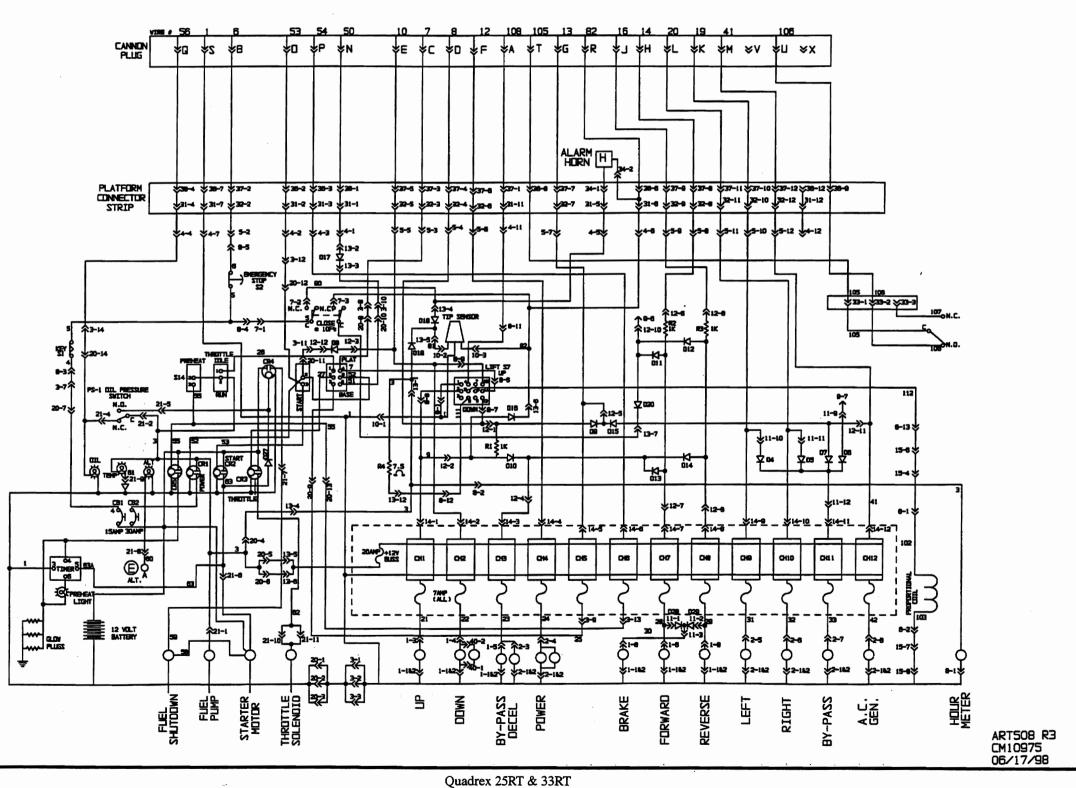


Figure 2P

DIESEL ELECTRICAL WIRING DIAGRAM FOR JOYSTICK

GUADREX MODELS 25RT & 33RT

FOR FIELD UNIT UPGRADED FROM TOGGLE BOX TO JOYSTICK AFTER APRIL 1, 1996 WITH STANDARD ANTI-RESTAT KEY SWITCH





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Figure 2Q

DIESEL ELECTRICAL WIRING DIAGRAM FOR JOYSTICK

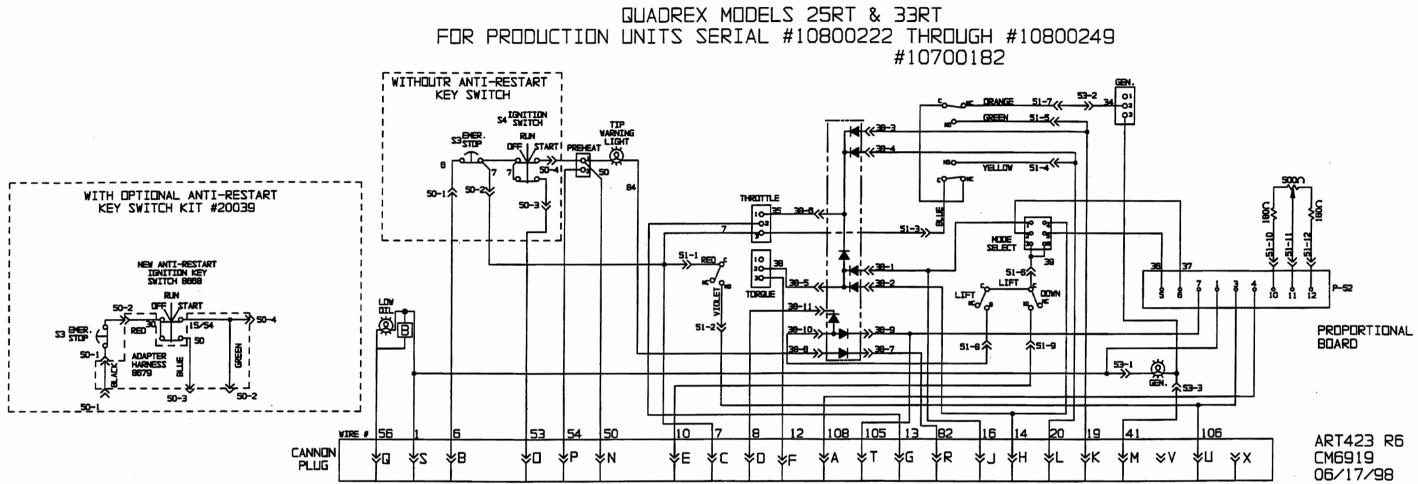
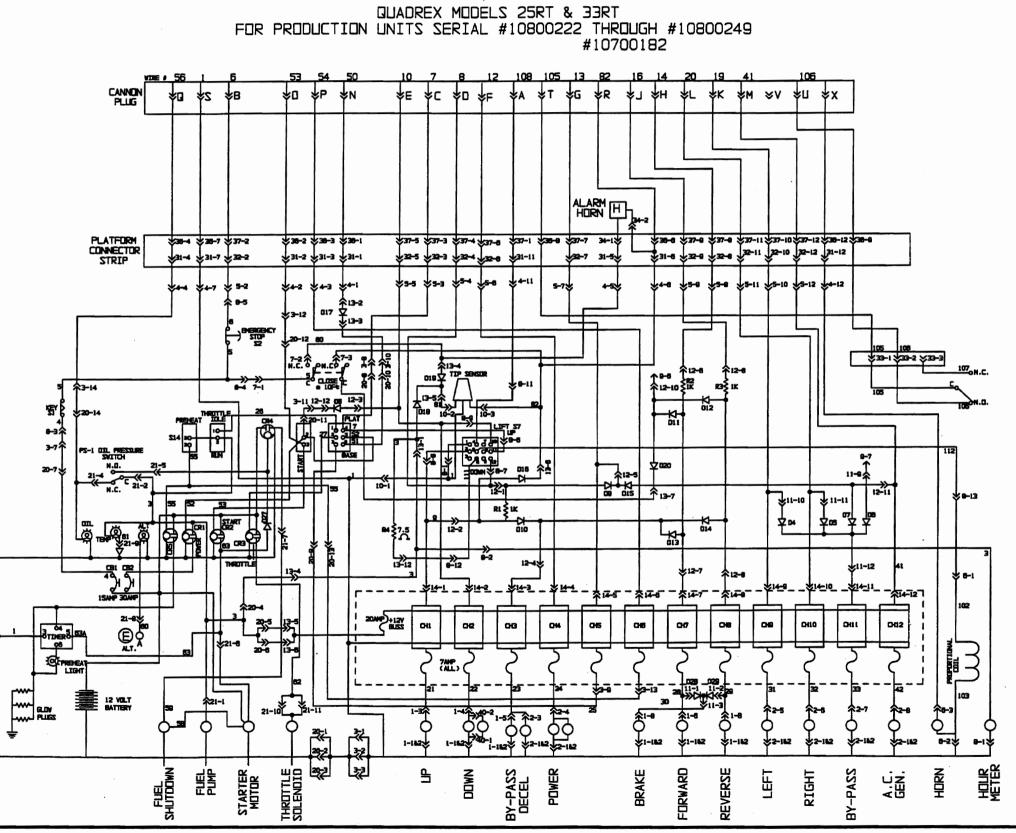




Figure 2R

DIESEL ELECTRICAL WIRING DIAGRAM FOR JOYSTICK



Part No. 8983

Quadrex 25RT & 33RT

(TEC)

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QUADREX MODELS 25RT & 33RT

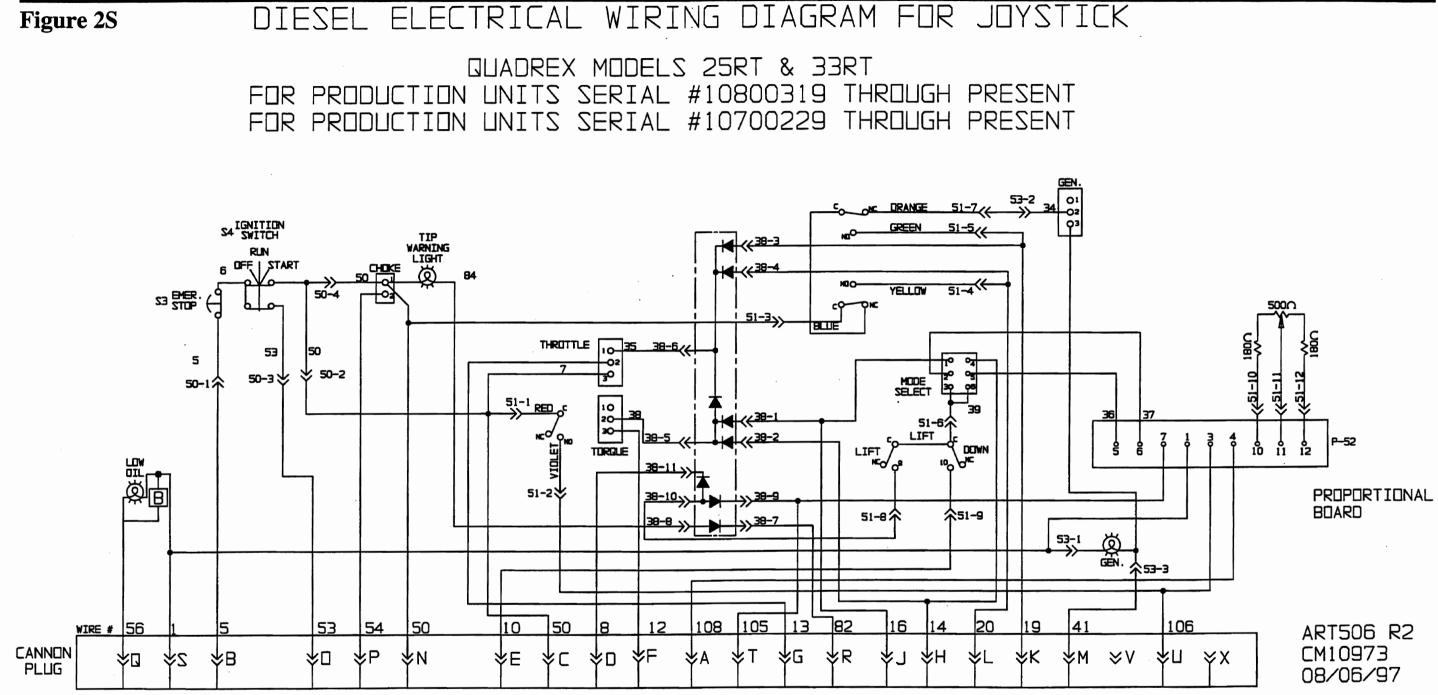
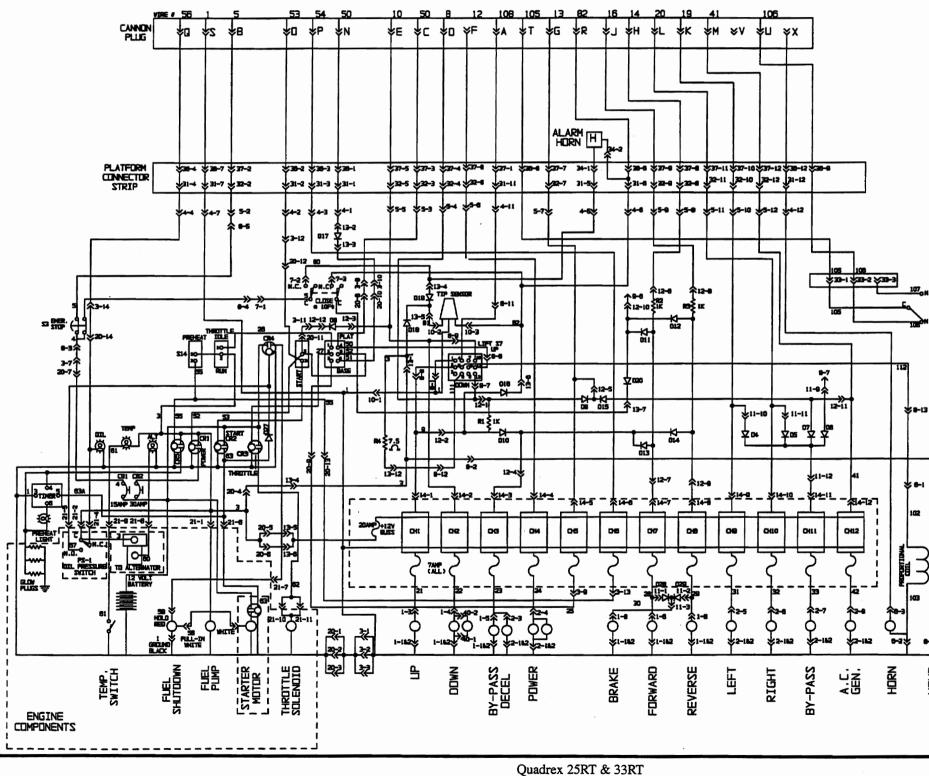




Figure 2T

DIESEL ELECTRICAL WIRING DIAGRAM FOR JOYSTICK

QUADREX MODELS 25RT & 33RT FOR PRODUCTION UNITS SERIAL #10800319 THROUGH PRESENT FOR PRODUCTION UNITS SERIAL #10700229 THROUGH PRESENT





 \boldsymbol{c} 6-13 METER

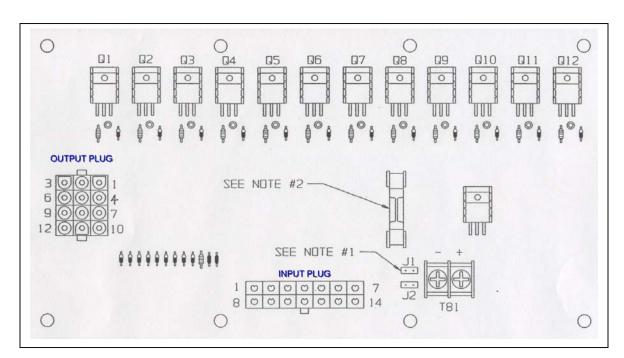
ART506 R2 CM10973 08/06/97

2-26



9021 Relay Board (new style)

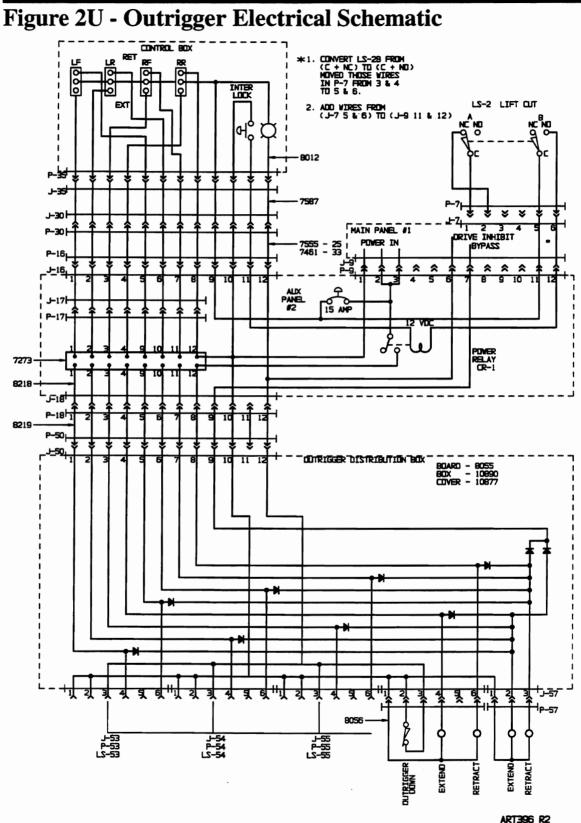
When replacing (p/n 9021) circuit board on Quadrex 25/33 RT series or 3072 series or 2558DF (Kawasaki eng), it will be necessary to pull jumper J1 (note 1 on diagram). Jumper J1 programs the throttle and choke control circuits. Leave jumper in place for 2558D w/Kohler engine only.



NOTE: J1 is very small, use needle-nosed pliers to pull it from the board.

For diagnostic purposes, the chart below lists the input and output terminals, and LED for the respective function. Match the column on the chart with your specific model.

INPUT	LED	OUTPUT	FUNCTION	FUNCTION	FUNCTION	FUNCTION	FUNCTION
			25, 33 RT	25,33 SRT	3072	2558D	2558DF
1	1	1	Up	Not used	Up to 9200486 - Start From 9200487- Not used	Not used	Not used
2	2	2	Down	Slow Speed	Slow	Slow	Slow
3	3	3	Bypass – Decel	Brake - Decel	Decel – Pri. Dump	Brake – Decel	Brake – Decel
4	4	4	Torque	Up	Up	Up	Up
5	5	5	Throttle	Not used	Throttle	Not used	Throttle
6	6	6	Choke Pre-heat (diesel)	Throttle	Choke Pre-heat (diesel)	Throttle	Choke
7	7	7	Forward	Right	Right	Right	Right
8	8	8	Reverse	Left	Left	Left	Left
9	9	9	Steer Left	Sec. Dump	Sec. Dump	Sec. Dump	Sec. Dump
10	10	10	Steer Right	Reverse	Reverse	Reverse	Reverse
11	11	11	Steer Bypass	Forward	Forward	Forward	Forward
12	12	12	A.C. Generator (opt)	Torque	Torque	Torque	Torque



Art396 r2 BM5802 07/27/97

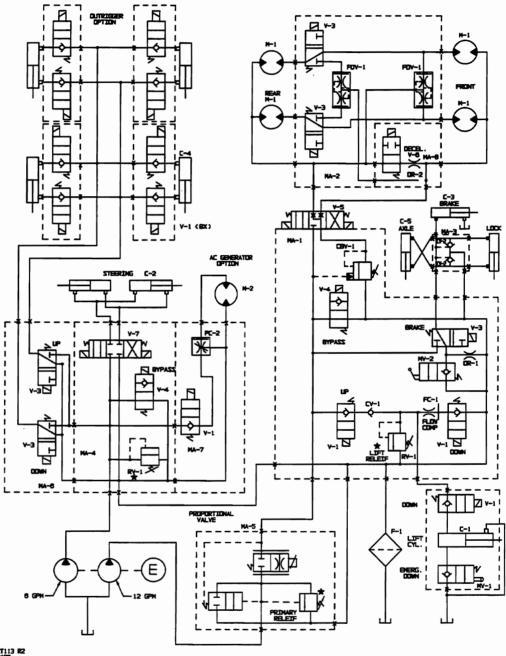
Figure 2Z - Hydraulic Schematic

(mec)

ITEM	PART NO.	QTY.	DESCRIPTION
C1	10925	1	CYLINDER - LIFT QUAD W/BEARING
	7576	SERV	REPAIR KIT, LIFT CYLINDER
C2	10329	2	ATV STEERING CYLINDER ASSY.
	5947	SERV	SEAL KIT FOR 5677 & 5678
C4	2483	1	BRAKE CYLINDER ASSY.
	5947	SERV	SEAL KIT FOR 5677 & 5678
C5	7147	1	CYLINDER - AXLE LOCKING
	7574	SERV	REPAIR KIT - AXLE CYLINDER
CBV1	7311	1	COUNTER BALANCE VALVE
CV1	5434	1	VALVE, CHECK-IN LINE
	5475	SERV	SEAL KIT - 2 WAY VALVE
CV2	7445	2	VALVE-PILOT OPER. BALL CHECK
FC1	10915	1	PLUG
FDV1	7303	2	FLOW DIVIDER 6-3
F1	7310	1	FILTER CANISTER - 10 MICRON
M1	7300P	2	HYD. WHEEL MOTOR - PAINTED
M2	8701	1	HYD. MOTOR W/CASE DRAIN
MA1	10496	1	MANIFULD-DIRECT LIFT-LOWER
MA2	10360	1	MANIFOLD-FLOW DIVIDE COMBINE
MA3	10278	1	MANIFULD- AXLE CONTROL
MA4	10201	1	MANIFOLD-STEERING & OPTIONS
MA5	7298	1	MAIN TUBE BASE - ATV.
MAG	10200	1	MANIFOLD-OUTRIGGER OPTION
MA7	10536	1	MANIFOLD-AC. GEN. OPTION
MA8	10361	1	MANIFOLD-DECEL
MV1	5435	1	VALVE-MANUAL PULL
	5475	SERV	SEAL KIT - 2 WAY VALVE
MV2	7491	1	VALVE-MANUAL RELEASE
OR1			
OR2	10521	1	METERING PLUG
PC2	7560	1	PRIORITY FLOW CONTROL VALVE
RV1	6316	2	ADJ RELIEF VALVE
V1	6973	12	VALVE N.C. PUPPET 2 WAY
V1	5475	SERV	SEAL KIT - 2 WAY VALVE
V3	6976	5	VALVE 3 WAY 2 POSITION
V3	5476	SERV	SEAL KIT
V4	6974	2	VALVE N.D. POPPET 2/WAY
V4	5475	SERV	SEAL KIT - 2 WAY VALVE
V5	7288	1	4 WAY VALVE, DIRECTIONAL
V6	5475	SERV	SEAL KIT - 2 WAY VALVE
V6	6975	1	VALVE N.D. SPOOL 2 WAY
V7	7977	1	VALVE - 4 WAY 3 PDS. CLSD CNTR
	6161	SERV	SPRING & D-RING KIT

ART113 R2 BN496 4/7/97

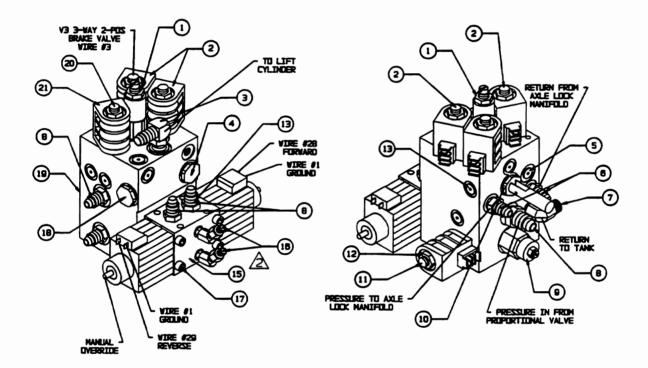




ART113 R2 BM495 4/7/97

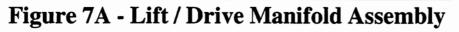
PRESSURE SETTINGS	33'	25'
* PRIMIARY	3000	3000
LIFT	2250	2000
STEERING	1500*	1500* 1900 W/ GEN OPTION

Figure 7A - Lift / Drive Manifold Assembly



ART-343R1 SME34 SCALE 1/3

(mec)



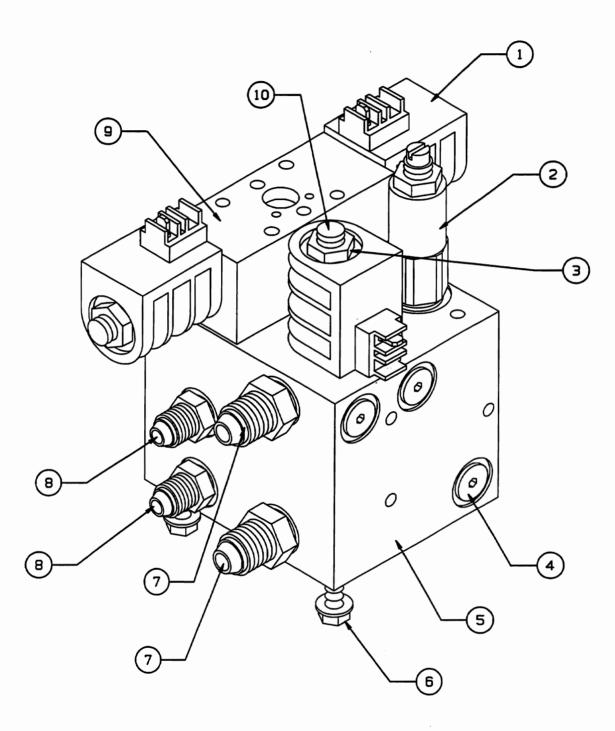
ITEM	PART NO.	QTY.	DESCRIPTION
1	6316	1	ADJ. RELIEF VALVE
2	6973	2	VALVE N.C. POPPET 2 WAY
Э	HDW7385	1	PFELB90 MD.50JICMD.50DRNGSZN
4	5434	1	VALVE, CHECK - IN LINE
5	10708	1	METERING PLUG - ELECTRIC
	7484	1	PLUG - O RING SOCKET HEAD
6	HDW7438	2	PFADAPT MD.37JIC MD.560RNGSYN
7	HDW7524	1	PFELD90 MD.75SAE MD.50NPT BNN
8	HDW7390	1	PFUNION MO.50JIC MO.50ORNGSZN
9	7311	1	COUNTER BALANCE VALVE
10	7491	1	VALVE MANUAL RELEASE
11	6974	1	VALVE NO POPPET 2/W
12	6983	1	VALVE NUT
13	HDW7314	10	PFPLUG M 430RNG SYN
15	7288	1	4 WAY VALVE, DIRECTIONAL
	7568	SERV	COIL, WATERMAN 4 WAY
16	8213	2	FITTING, QUICK DISCONNECT MALE
	8214	2	FITTING ADAPTER
	9006	OPTL	45° FITTING (GENERATOR OPTION)
19	10496	1	MANIFOLD - DIRECT/LIFT LOWER
18	10915	1	PLUG
19	10496	1	MANIFOLD - DIRECT/LIFT LOWER
20	6976	1	VALVE 3 WAY 2 PDS.
21	6870	4	12V COIL

ART-243R1 BM4834 SCALE 1/3

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Figure 7B - Steering Manifold Assembly

STEERING MANIFOLD - QUADREX



ART-313 R2

(mec)



Figure 7B - Steering Manifold Assembly

ITEM	PART NO.	QTY.	DESCRIPTION
1	6870	2	COIL 12V 1 SPADE ASY. W/DIODE
2	6316	1	ADJ RELIEF VALVE
З	6983	З	VALVE NUT
4	7314	6	PFPLUG M 430RNG
5	10201	1	MANIFOLD - STEERING & OPTIONS
6	5723	З	BTSTFHEX .250 200.75ZSTLY
7	7489	2	PFADAPT MD. 50JIC 370RNGSZN
8	7438	2	PFADAPT MD. 37JIC 560RNGSZN
9	7977	1	VALVE 4 WAY, 3 POS. CLOSED CNTR
	6161	SERV	SPRING AND D-RING KIT
10	6974	Э	VALVE NO POPPET 2 WAY

ART-313 R2 Binke32

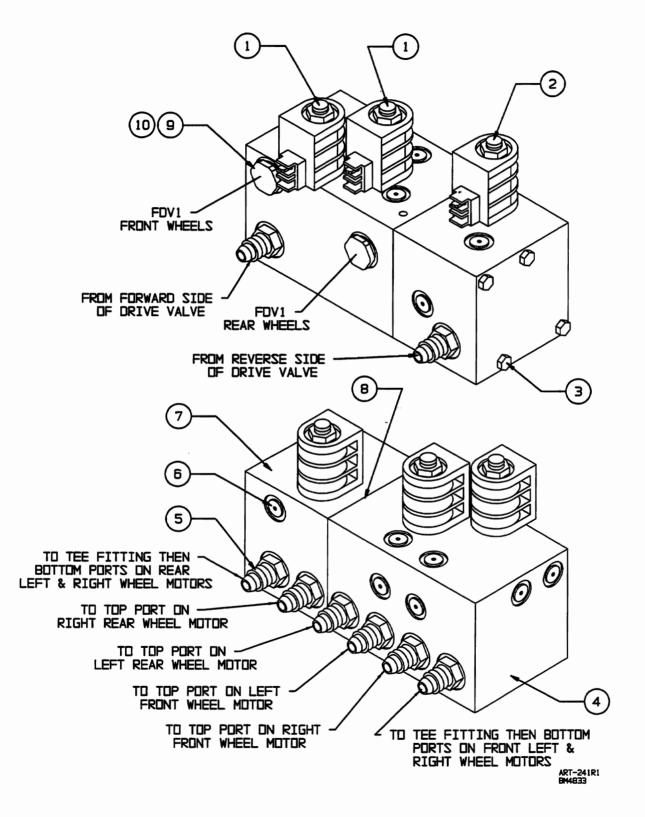


Figure 7C - Flow / Divide Manifold Assembly

(mec)

Figure 7C - Flow / Divide Manifold Assembly

ITEM	PART NO.	QTY.	DESCRIPTION
1	6976	2	VALVE 3 WAY 2 POSITION
2	6975	1	VALVE N.D. SPOOL 2 WAY
	10521	1	METERING PLUG
Э	HDW7359	4	BTCAPHEX . 312 184 .00Z 5N
4	10360	1	MANIFOLD-FLOW DIVIDE/COMBINE
5	HDW7390	8	PFUNION MO.50JICMO.50ORNGSZN
6	7314	14	PFPLUG M 430RNG
7	10361	1	MANIFOLD - DECEL
8	7444	З	"D" RING - MANIFOLD
9	7303	2	FLOW DIVIDER 6-3
10	7567	SERV	SEAL KIT

ART-241R1 BM4833

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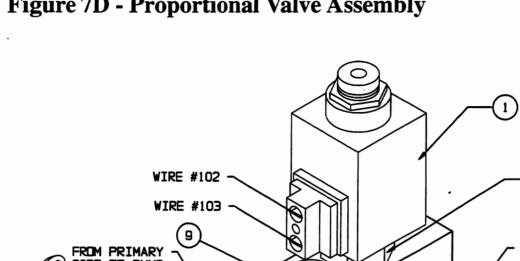
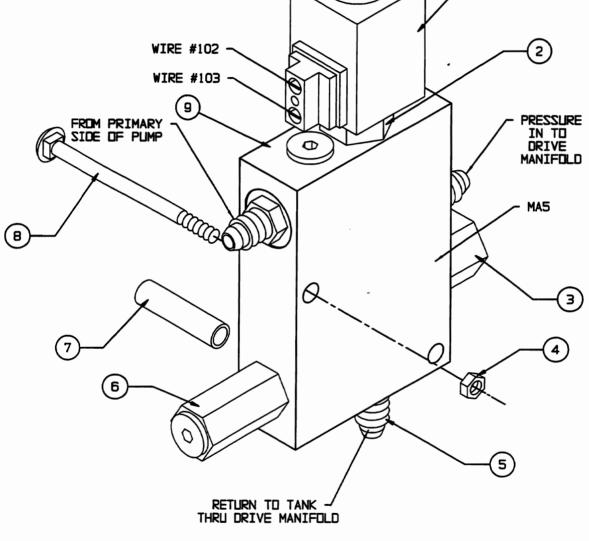


Figure 7D - Proportional Valve Assembly



ART-244R1 BN14227 SCALE 1/1.5



Figure 7D - Proportional Valve Assembly

ITEM	PART NO.	QTY.	DESCRIPTION
1	7570	SERV	COIL, COMPACT PROPORTIONAL
2	8786	SERV	CARTRIDGE WITH/COIL
З	9015	SERV	DIFFERENTIAL SENSING
4	HDW5005	2	NTHEKEPO.312 18Z 5N
5	HDW7390	3	PFUNION MO.50JIC MO.500RNGSZN
6	9016	1	RELIEF VALVE
7	4551	2	SPACER
8	HDW7407	2	BTCAPRNDSQ .312 184.50Z 2N
9	7289	1	PROPORTIONAL VALVE MAIN

ART-244R1 BM14227 SCALE 1/1.5

Figure 7E - Axle Cylinder Manifold

mec

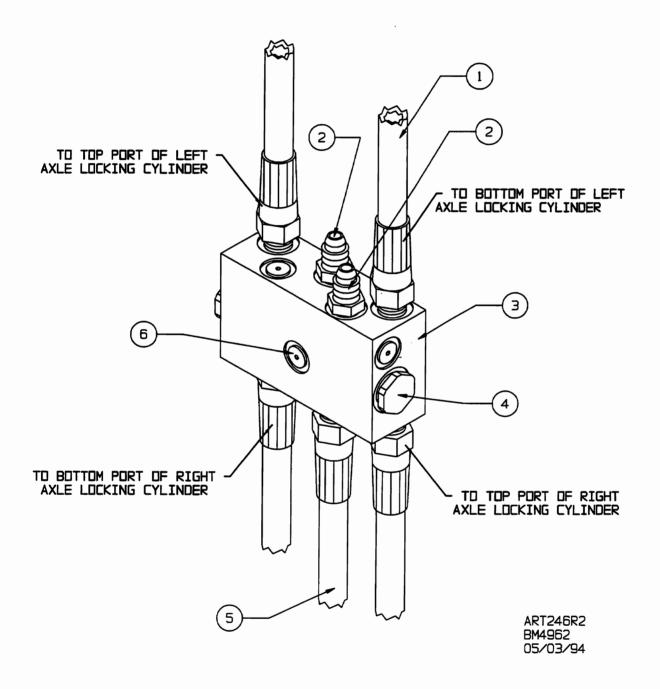


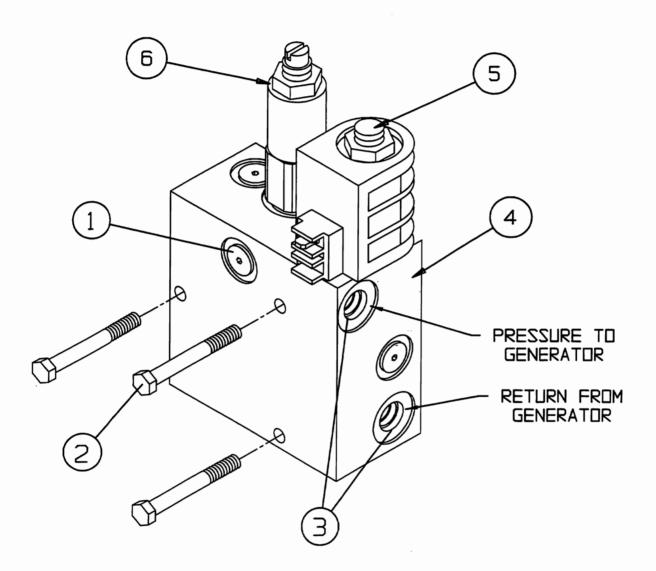


Figure 7E - Axle Cylinder Manifold

ITEM	PART NO.	QTY.	DESCRIPTION
1	7381	4	HOSE AXLE CYLINDER
2	7438	2	PFADAPT MD. 37JIC MD. 560RNGSYN
З	10278	1	MANIFOLD AXLE CONTROL
4	7445	2	VALVE PILOT OPER. BALL CHECK
5	7478	1	BRAKE HOSE ASSEMBLY
6	7314	З	PFPLUG M 430RNG

ART246R2 BM4962 05/03/94

Figure 7F - Generator Option Manifold



ART-245R1 SCALE 1/2

(THEC)



ITEM	PART NO.	QTY.	DESCRIPTION
1	HDW7314	З	PFPLUG M 430RNG
2	HDW6502	З	BTCAPHEX . 250 202 50Z 5N
З	HDW7438	2	PFADAPT MD.37JICMD.560RNGSYN
4	10536	1	MANIFOLD
6	7560	1	PRIDRITY FLOW CONTROL
5	6973	1	VALVE N.C. POPPET 2-WAY
	6870	1	12V COIL

ART-245R1 SCALE 1/2 

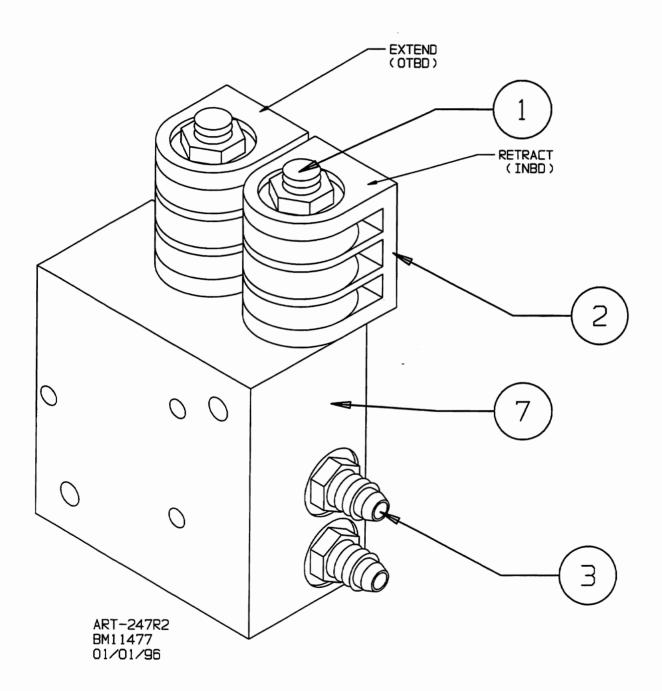




Figure 7G - Outrigger Option Manifold

ITEM	PART NO.	QTY.	DESCRIPTION
1	6976	2	VALVE 3 WAY 2 POSITION
2	6870	2	COIL 12V 1 SPADE ASSY W/DIDDE
З	HDW7438	2	PFADAPT MD.37JIC MD.560RNGSYN
4	HDW6502	З	BTCAPHEX .250 202.50Z 5N (NOT SHOWN)
5	7444	2	"O" RING, MANIFOLD (NOT SHOWN)
6	HDW7314	З	PFPLUG M 430RNG (NOT SHOWN)
7	10200	1	MANIFOLD

ART-247R2 BM11477 01/01/96